

**CLAIMS**

1. Textile product composed of a weft and a warp, in which the weft and/or the warp are composed of strips of non-woven fabric.
2. Textile product according to claim 1, wherein the non-woven fabric is composed of hydroentangled, thermo-bonded or span-bonded fibres.
3. Textile product according to claims 1-2, wherein the non-woven fabric is composed of a material chosen from viscose, polyethylene, polypropylene, polyamide, cellulose pulp.
4. Textile product according to claims 1-3, wherein the non-woven fabric has a weight/surface ratio between 10 g/m<sup>2</sup> and 200 g/m<sup>2</sup>.
5. Textile product according to claim 4, wherein the non-woven fabric has a weight/surface ratio of between 50 g/m<sup>2</sup> and 65 g/m<sup>2</sup>.
6. Textile product according to claims 1-5, wherein both the weft and the warp are composed of strips of non-woven fabric.
7. Textile product according to claims 1-5, wherein the weft or the warp is composed of strips of a material other than non-woven.
8. Textile product according to claim 7, wherein said material other than non-woven is chosen from yarns, paper, synthetic fibres.
9. Textile product according to claims 1-8, wherein said strips of non-woven fabric and/or said strips of material other than non-woven have a width between 1 and 10 cm.
10. Textile product according to claim 9, wherein said strips of non-woven fabric and/or said strips of material other than non-woven have a width between 4 cm and 7 cm.
11. Textile product according to claims 1-10, wherein said strips of non-woven fabric are obtained from processing waste.
12. Procedure for the preparation of the textile product described in claims 1-11, characterised in that the strips of non-woven fabric are subjected to weaving, realising a fabric in which the weft and/or the warp are composed of said strips of non-woven fabric.
13. Manufact realised with the textile product described in claims 1-11.

14. Manufact according to claim 13, chosen from a cloth for cleaning floors, a duster or cloth for cleaning small surfaces in the home, tablecloth, napkin, matting, mat, mattress cover, bedspread, couch cover, cushion cover, car seat cover, doormat.
- 5 15. Method for the recovery of trimmings from the processing of non-woven fabric, characterised in that said trimmings are interwoven to form a textile material, of which the trimmings of non-woven fabric constitute the weft, the warp or both.